

5 **WHAT IS CLAIMED IS:**

1. A composition comprising 2,5-bis fatty acid esters of 1,4-bis oxa- 2,5-cyclohexadiene-2,5-diols, and any of multifunctional (meth)acrylates, and vinyl ethers, or a combination thereof, wherein the amount of (meth)acrylate is less than 10 weight percent of the total composition.

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2. The composition of claim 1 comprising a minimum of about 2% and a maximum of about 30 weight percent of a combination of 2,5-bis fatty acid esters of 1,4-bis oxa- 2,5-cyclohexadiene-2,5-diols, and any of multifunctional (meth)acrylates, vinyl ethers, or a combination thereof.

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3. The composition of claim 1, comprising a 2,5-bis unsaturated fatty acid ester of 1,4-bis oxa- 2,5-cyclohexadiene-2,5-diol.

4. The composition of claim 1, further comprising an inorganic salt of a peracid.

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5. The composition of claim 4, comprising from about 10 to about 5,000 parts per million (ppm) of an inorganic salt of a peracid.

6. The composition of claim 3, comprising from about 10 to about 5,000 parts per million (ppm) of an inorganic salt of a peracid.

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7. An ink comprising the composition of claim 1.

8. The ink of claim 7, further comprising pigments.

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9. A method of printing comprising using an ink of claim 7.

10. The method of claim 9, wherein the printing comprises applying the ink to a press.

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11. The method of claim 9, wherein the printing is lithographic printing.

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12. The method of claim 9, wherein the printing comprises printing on paper.

13. A method of printing comprising using the composition of claim 7 as an ink vehicle.

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14. The method of claim 13, wherein the ink vehicle is mixed with a fountain solution.

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15. The method of claim 13, wherein the fountain solution further comprises an organic (hydro)peroxide and / or an inorganic salt of a peracid.

16. The composition of claim 1, further comprising one or more additional ink vehicle components.

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17. The composition of claim 16, wherein the additional ink vehicle components are solids, alkyds, polyesters or polyamides.

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18. The composition of claim 1, wherein the 2,5-bis unsaturated fatty acid ester of 1,4-bis oxa- 2,5-cyclohexadiene-2,5-diol is a compound that is 3,6- bis methyl, bis linolenate; 2-butenate, ricinoleate ; 3- (2-butenyl) bis 6,8-undecadienoate; Arachidonate, myristoleate; n-octanoate, 2-propenoate; 3,6- bis phenyl, crotonate, laurate; 3- methyl-6- hexyl, bis isovalerate; Pelargonate, versalate; 3,6- bis methyl, bis tung oil fatty ester; or 3- t-butyl, 2-behenolate, 6-(2-methyl)-2-propenolate.

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19. A composition made by the process of combining a 2,5-bis fatty acid ester of a 1,4-bis oxa- 2,5-cyclohexadiene-2,5-diol, and any of multifunctional (meth)acrylates, vinyl ethers, or a combination thereof, wherein the amount of (meth)acrylate is less than 10 weight percent of the total composition.

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- 5 20. The composition of claim 19, further comprising combining an inorganic salt of
a peracid or an organic hydroperoxide.